



GRASSLAND DAIRY PRODUCTS, INC.

Corporate Office: N8790 Fairground Avenue, P.O. Box 160 • Greenwood, WI 54437-0160 • Phone (715) 267-6182 • Fax (715) 267-6044

4500 SCUP 90 GRS LD AA SLT 8# BUTTER SPECIFICATION

1) INGREDIENTS:

- Pasteurized Cream, Salt

2) PRODUCT DESCRIPTION:

- Semi-solid, creamy texture, light to medium yellow color, buttery flavor

3) NUTRITION FACTS:

Nutrition Facts	
240 servings per container	
Serving size 3 Pieces (15g)	
Amount per serving	
Calories 110	
% Daily Value*	
Total Fat 12g	16%
Saturated Fat 8g	39%
Trans Fat 0g	
Cholesterol 30mg	11%
Sodium 95mg	4%
Total Carbohydrate 0g	0%
Protein 0g	
Not a significant source of Dietary Fiber, Total Sugars, Added Sugars, Vitamin D, Calcium, Iron and Potassium.	
<small>* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	

* Trans Fat appears as 0 grams as a result of FDA rounding rules requiring that <0.5 grams be declared as 0 grams.

4) COMPOSITION:

Attribute	Guideline	Methods
Fat	>= 80.0%	SMEDP, 17th Edition: 15.122 (Class B)
Moisture	16.0 - 18.0%	SMEDP, 17th Edition: 15.122 (Class B)
Curd	<= 2.0%	Calculation
Salt	1.0 - 2.0%	SMEDP, 17th Edition: 15.122 (Class B)
pH	6.0 - 6.8	SMEDP, 17th Edition: 15.022 (Class O)

5) MICROBIOLOGICAL STANDARDS:

Attribute	Guideline	Methods
Standard Plate Count	< 10,000 CFU/gram	AOAC 989.10
Coliform	< 10 CFU/gram	AOAC 989.10
Yeast	< 10 CFU/gram	AOAC 997.02
Mold	< 10 CFU/gram	AOAC 997.02

All procedures and methods followed for the testing and examination of product are AOAC and Standard Methods approved. All physical standards and requirements thereof are defined by USDA Standards. All products conform to USDA regulations and labeling requirements. This applies to all grades of butter.

6) SHELF LIFE:

- Refrigerated Shelf Life (32-40°F): 120 days
- Can be stored frozen (< 32°F)
- Must not be stored adjacent to products with odors (fish, chemicals, etc.)



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7) ALLERGEN:

- Contains Milk

8) KOSHER STATUS:

- Kosher Dairy Certified - Orthodox Union

9) HALAL STATUS:

- Halal Certified - Islamic Food & Nutrition Council of America (IFANCA)

10) PACKAGING:

- Foil Lidding
 - Packaging Code & Description : 125610 SEALED CUP GRSSLD USDA HASSIA
- High Impact Polystyrene (HIPS) Cups
 - Packaging Code & Description : 126100 HIP .015 x 231MM SEALED CUP
 - Package Dimensions : 1.375" L x 1.375" W x 0.5" H
 - Net weight of product in this packaging: 5 g x 720 cups per case
- Corrugated Shipping Case
 - Packaging Code & Description : 116100 BOX SEALED CUP C-8 NO NAME
 - Package Dimensions : 12.9375" L x 9.8125" W x 6.5" H - Cube: 0.48
 - Net weight of product in this packaging: 8 lbs.
- UPC: N/A
- GTIN: 10079176004508
 - GS1 Barcode printed onto case label
 - GTIN Barcode pre-printed on shipping case
- Pallet Configuration:
 - TI: 15 X HI: 7= 105 units per pallet
- Pallet Dimensions: 40" x 48" x 5" (1016mm x 1219mm x 127mm); four-way entry passes
- Pallet Type: Non-heat treated, Domestic

11) LABELING & CODING REQUIREMENTS:

◇ GREENWOOD, WI LABELING

- **SHIPPING CASE LABEL – EXAMPLE TO RIGHT**
 - 4" x 4" label applied to one side of each case
 - Line 1: GS1 Barcode
 - Line 2: Human Readable Barcode Information
 - Line 3: Item Number
 - Line 3: "USDA"
 - Line 4: Item Description
 - Line 5: Lot Number
 - (Julian Date of Mfg + Year - Work Order # - Sublot #)
 - Line 6: Case Number
 - Line 6: Time (HH:MM)
 - Line 7: Best By Date (MM/DD/YYYY)
 - Line 8: USDA Certificate Number
 - Line 9: Alternate Item Number(s)
 - Line 10: Case ID Barcode
- **SHIPPING CASE CODING – N/A**
- **INNER PACKAGE CODING – N/A**

GS1 BARCODE CONTAINS:		(01) GTIN NUMBER
		(11) PRODUCTION DATE (YYMMDD)
		(17) BEST BY/USE BY DATE (YYMMDD)
		(10) LOT NUMBER
(01)10079176004508(11)190101(17)190501(10)00119-12345-01		
4500	USDA	
SCUP 90 GRSLD AA SLT 8#		
LOT: 00119-12345-01		
CASE: 1	TIME: 12:00	
BEST BY: 05/01/2019		
CERT: 987654		
4500P		
BARCODE CONTAINS:		ITEM NUMBER
		LOT NUMBER
		CASE NUMBER
		SAMPLE CASE ID

12) GENERAL INFORMATION

- This specification does not constitute a contract between the customer and Grassland Dairy Products, Inc., West Point Dairy Products, LLC, Graf Creamery, Inc., or Alcam Creamery.
- This specification data is provided for informational purposes only. No representations, guarantees or warranties are provided as to the accuracy or completeness of any information provided in these specifications.
- The customer should make their own investigations to determine the suitability of this product and information for their particular application. It is the customer's responsibility to ensure safe conditions for handling, storage and disposal of the product and to assume liability for loss, injury, damage or expense due to improper use.



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100g Nutritional for 80% Salted Butter

Nutrients	UOM	Per 100g	Nutrients	UOM	Per 100g
Gram Weight	g	100	Gram Weight	g	100
Water	g	16.17	Fatty acids, total saturated	g	51.368
Energy	kcal	717	4:0	g	3.226
Protein	g	0.85	6:0	g	2.007
Total lipid (fat)	g	81.11	8:0	g	1.19
Ash	g	2.11	10:0	g	2.529
Carbohydrate, by difference	g	0.06	12:0	g	2.587
Fiber, total dietary	g	0	14:0	g	7.436
Sugars, total	g	0.06	16:0	g	21.697
Sugars, Added	g	0.00	17:0	g	0.56
Calcium, Ca	mg	24	18:0	g	9.999
Iron, Fe	mg	0.02	20:0	g	0.138
Magnesium, Mg	mg	2	Fatty acids, total monounsaturated	g	21.021
Phosphorus, P	mg	24	16:1 undifferentiated	g	0.961
Potassium, K	mg	24	16:1 c	g	0.961
Sodium, Na	mg	643	18:1 undifferentiated	g	19.961
Zinc, Zn	mg	0.09	18:1 c	g	16.978
Copper, Cu	mg	0	18:1 t	g	2.982
Manganese, Mn	mg	0	20:1	g	0.1
Selenium, Se	µg	1	22:1 undifferentiated	g	0
Fluoride, F	µg	2.8	Fatty acids, total polyunsaturated	g	3.043
Vitamin C, total ascorbic acid	mg	0	18:2 undifferentiated	g	2.728
Thiamin	mg	0.005	18:2 n-6 c,c	g	2.166
Riboflavin	mg	0.034	18:2 CLAs	g	0.267
Niacin	mg	0.042	18:2 i	g	0.296
Pantothenic acid	mg	0.11	18:3 undifferentiated	g	0.315
Vitamin B-6	mg	0.003	18:3 n-3 c,c,c (ALA)	g	0.315
Folate, total	µg	3	18:4	g	0
Folic acid	µg	0	20:4 undifferentiated	g	0
Folate, food	µg	3	20:5 n-3 (EPA)	g	0
Folate, DFE	µg	3	22:5 n-3 (DPA)	g	0
Choline, total	mg	18.8	22:6 n-3 (DHA)	g	0
Vitamin B-12	µg	0.17	Fatty acids, total trans	g	3.278
Vitamin B-12, added	µg	0	Cholesterol	mg	215
Vitamin A, RAE	µg	684	Stigmasterol	mg	0
Retinol	µg	671	Campesterol	mg	0
Carotene, beta	µg	158	Beta-sitosterol	mg	4
Carotene, alpha	µg	0	Tryptophan	g	0.012
Cryptoxanthin, beta	µg	0	Threonine	g	0.038
Vitamin A, IU	IU	2499	Isoleucine	g	0.051
Lycopene	µg	0	Leucine	g	0.083
Lutein + zeaxanthin	µg	0	Lysine	g	0.067
Vitamin E (alpha-tocopherol)	mg	2.32	Methionine	g	0.021
Vitamin E, added	mg	0	Cystine	g	0.008
Tocopherol, beta	mg	0	Phenylalanine	g	0.041
Tocopherol, gamma	mg	0	Tyrosine	g	0.041
Tocopherol, delta	mg	0	Valine	g	0.057
Vitamin D (D2 + D3)	µg	0	Arginine	g	0.031
Vitamin D2 (ergocalciferol)	µg	0	Histidine	g	0.023
Vitamin D3 (cholecalciferol)	µg	0	Alanine	g	0.029
Vitamin D	IU	0	Aspartic acid	g	0.064
Vitamin K (phylloquinone)	µg	7	Glutamic acid	g	0.178
Alcohol, ethyl	g	0	Glycine	g	0.018
Caffeine	mg	0	Proline	g	0.082
Theobromine	mg	0	Serine	g	0.046



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Allergen Control Statement

Grassland Dairy Products, Inc., Greenwood Milk Products, West Point Dairy Products, LLC, West Point Dairy Products d/b/a Alcam Creamery and Graf Creamery, Inc. wholly known as or referred to as Grassland Dairy for the purpose of this document, manufacture dairy products. All of these products contain dairy ingredients and therefore milk protein. Milk or cream is an ingredient in all finished products produced at our facilities.

Special attention on awareness regarding peanut and tree nut allergens is acknowledged by employees following training sessions. As a part of this awareness, employees are specifically instructed to change into a clean uniform in the event a peanut-tree nut substance has rubbed or smeared either directly or indirectly onto their uniform. This applies only to peanuts/tree nuts that may be present in the lunchroom area. Grassland Dairy manufacturing facilities do not process or store any ingredients that contain known allergens other than Milk.

In the event that a new item is added to our product lines, an assessment is done on all ingredients used in that product. If there are any known allergens present in the ingredients of the new item, steps will be taken to schedule allergen-containing products at the end of a run sequence followed by an allergen clean up. Procedures for an allergen clean up would be developed based on the ingredient and its corresponding allergen.

See Appendix 1 on the following page for the Allergen Assessment Chart for all products manufactured by Grassland Dairy Products, Inc.

Shawn M. Wolk
Corporate Quality Assurance
Grassland Dairy Products, Inc.



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Appendix 1: Allergen Assessment Chart

Allergen Ingredients*	Present in Product? Yes/No	Present on Same Manufacturing Line? Yes/No	Present in Same Manufacturing Facility? Yes/No
Peanuts / Peanut Derivatives	No	No	No
Tree Nuts / Tree Nut Derivatives	No	No	No
Egg / Egg Products	No	No	No
Crustacean Shellfish	No	No	No
Soy /Soy Derivatives	No	No	No
Milk / Milk Products	Yes	Yes	Yes
Wheat / Wheat Products	No	No	No
Fish / Fish Products	No	No	No

* Refined, Bleached and Deodorized Oils are not considered allergens.