

September 19, 2016

Product Specification

4/5 LB EW Fresh Grated Parmesan Cheese – Della Terra

1.0 Product Item Numbers

- 1.1 Winona: 10821
- 1.2 Customer:
- 1.3 UPC: 6 64857 10821 2
- 1.4 UCC: 0 06 64857 10821 2 (not applied)

2.0 Description

- 2.1 A Domestic Parmesan Cheese that has been aged a minimum of 10 months or more prior to grating and packaging, and conforms to the Standards of Identity as defined in 21 CFR 133.165 and 133.146.
- 2.2 A product packaged and handled under sanitary conditions, and in accordance with 9 CFR 304 of the Federal Register/Volume 61, No. 144/Rules and Regulations; Sections 416 and 417 dated 7/25/96.
- 2.3 Ingredients: Parmesan Cheese (Pasteurized Part-Skim Cow's Milk, Cheese Cultures, Salt, Enzymes), Powdered Cellulose Added To Prevent Caking.
- 2.4 Allergen Statement: Contains Milk

3.0 Analysis

3.1 Chemical Standards

3.1.1 Moisture	32.0% Maximum	SMEDP 17 th Ed.
3.1.2 Fat (FDB)	32.0% Minimum	SMEDP 17 th Ed.
3.1.3 Salt	2.00-4.50%	SMEDP 17 th Ed.
3.1.4 pH	5.00-5.40	SMEDP 17 th Ed.

3.2 Physical Standards

3.2.1 Color	White-yellowish, light straw to straw
3.2.2 Flavor	Slightly nutty, pleasant and clean
3.2.3 Body & Texture	Somewhat hard, fine, granular
3.2.4 Foreign Material	None visible
3.2.5 Age	10 months minimum

3.3 Microbiological Standards

3.3.1 Coliforms	<100 cfu/g	AOAC
3.3.2 Yeast & Mold	<1000 cfu/g, each	AOAC

4.0 Packaging

- 4.1 Case Pack: 4/5 LB
 - 4.1.1 Net Weight: 20.00 LBS.
 - 4.1.2 Gross Weight: 21.50 LBS.
- 4.2 Package: Flexible barrier polybag
 - 4.2.1 Gas Flush:
 - 4.2.1.1 Carbon Dioxide: 0%
 - 4.2.1.2 Nitrogen: 100%
 - 4.2.1.3 Target Residual Oxygen: ≤ 2.0%
 - 4.2.2 Label: Della Terra (color)
 - 4.2.3 UPC: 6 64857 10821 2
 - 4.2.4 Coding: Date of Packaging
 - 4.2.4.1 PACK DATE: 6A 02/11/12 (example)
(plant identifier)(MM/DD/YY)
 - 4.2.5 Shelf Life: Open Coded, 120 days recommended for stock rotation
 - 4.2.5.1 Packaging Defects: 60 days
- 4.3 Case:
 - 4.3.1 Fiber Box:
 - 4.3.1.1 OD: 17.00" x 10.875" x 5.875"
 - 4.3.1.2 Cube: 0.6285 cu. ft.
 - 4.3.2 Markings:
 - 4.3.2.1 UCC: 0 06 64857 10821 2 (not applied)
 - 4.3.2.2 Case Code as Date of Packaging
Product pack date is stamped on corrugated box. An A in front of pack date represents the process facility.
 - 4.3.3 Product Description: B&W Label
DELLA TERRA
Item# 10821
FRESH GRATED
PARMESAN CHEESE
Ingredient Statement
Allergen Statement
4-5 LB BAGS
NET WT. 20 LBS
Keep Refrigerated
Manufactured For: Winona Foods Inc., Green Bay, WI 54313
- 4.4 Pallet Pattern:
 - 4.4.1 9 cases/layer x 10 layers/pallet
 - 4.4.2 90 cases/pallet



5.0 Storage

- 5.1 33-55°F product may be stored/shipped for ≤ 72 hours. For storage/shipping ≥ 72 hours product must be refrigerated between 33-45°F. Any deviations from these guidelines may affect the product quality/integrity.

6.0 Nutritional Information

Nutrition Facts	
Serv. Size: 1 Tbsp. (5g)	
Servings: 453	
Amount Per Serving	
Calories 20	Fat Cal 15
%DV	
Total Fat 2g	2%
Sat. Fat 1g	5%
<i>Trans Fat</i> 0g	.
Cholest. 5mg	2%
Sodium 70 mg	2%
Total Carb. 0g	0%
Fiber 0g	0%
Sugars 0g	.
Protein 2g	.
Vitamin A 2%	Vitamin C 0%
Calcium 6%	Iron 0%
Percent Daily Values are based on a 2,000 calorie diet	

The information contained herein is to the best of our knowledge correct. Product specifications are based on product prior to further processing and results may vary from those stated. The data entered and statements made are intended only as a source of information.

Reviewed/Revised: September 2016 (Rev. 2)
Verified By: EH
Supersedes: Oct. 2015 (Updated format details and converted to Della Terra label)